

# Where To Download Table 341 3 2 Acceptance Criteria For Welds And

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### **Table 341 3 2 Acceptance**

Table 341.3.2 Acceptance Criteria for Welds and Examination Methods for Evaluating Weld. Imperfections (Cont'd)

NOTES: (1) Criteria given are for required examination. More stringent criteria may be specified in the engineering design. See also.

### **Table 341.3.2 Acceptance Criteria for Welds and ...**

Table 341 3 2 Acceptance Criteria For Welds And This is an certainly simple

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(14) Table 341.3.2 Acceptance Criteria for Welds — Visual and Radiographic Examination (Cont'd) NOTES: (1) Criteria given are for required examination. More stringent criteria may be specified in the

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## **ASME B31.3 - 2014 - Table 341.3.2 - Acceptance | Welding ...**

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## **Table 341 3 2 Acceptance Criteria For Welds And**

Subject: B31.3-2012, Interpretation of Table 341.3.2 Acceptance Criteria for Welds Notes "K" Date Issued: April 20, 2017 File: 17-992 Question 1: Does ASME B31.3-2012 address evaluation or acceptance of the depth of root surface concavity on a radiographic film through use of film density differential?

## **Interpretation 18-12R Subject: B31.3-2014-B31.3-2016 ...**

## Where To Download Table 341.3.2 Acceptance Criteria For Welds And

ASME B31.3 2004 Edition Table 341.3.2 lists undercutting as a flaw detectable by radiography and lists "H" as the acceptance criteria/ If you look at H it states "Depth of Undercutting" and not length. I know it used to list undercutting as a visual flaw and not an RT flaw in the previous Editions. Is this a typo?

### **RT Film Interpretation usng ASME B31.3**

341.3.2 Typical Weld Imperfections .....  
80 Table 341.3.2 Acceptance Criteria for Welds and Examination Methods for Evaluating Weld Imperfections ..... 77  
Chapter VII Nonmetallic Piping and Piping Lined With Nonmetals

### **ASME B31.3-2002 PROCESS PIPING**

Question (I): In accordance with ASME B31.3-1993 Edition, Table 341.3.2A and para. 341.3.4, when the engineering design specifies more stringent acceptance criteria for normal fluid service, do the requirements of para. 341.3.4, Progressive Examination, still

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apply? Reply (I): Yes.

## **ASME B31.3 INTERPRETATIONS NO. 16**

ASME B31.3-1996, Table 341.3.2, symbol K for the depth of root surface concavity (suck back), gives the acceptable value limit as total joint thickness incl. weld reinf., greater than or equal to nominal wall thickness. Lets take a NPS 2" schedule 80, 0.218 wall pipe with 1/16 external reinforcement and 1/16 internal reinforcement.

### **ASME B31.3-1996, Table 341.3.2**

The ASME B31.3 Code defines unlisted components as components not in Tables 326.1, A326.1, or K326.1. Unlisted components can have pressure ratings but the owner and/or the designer has the responsibility to verify that the design, materials, fabrication, examination, and testing of the component meet the requirements of ASME B31.3.

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### **ASME B31.3 Process Piping Guide**

Acceptance Criteria for Welds Described in Table 341.3.2 See page 83 of the supplement. ASME B31.3 Process Piping Course 13. Inspection, Examination and Testing BECHT ENGINEERING COMPANY, INC. Inspection, Examination and Testing -27 Testing Testing is performed to assure that

### **ASME B31.3 Process Piping - PSIG**

surface porosity ( Evaluated only for weld nominal thickness less than 5mm )  
- Examination Visual and RT -  
Acceptance criteria - Zero ( No evidence of imperfection ), But take care of Foot  
NOTE 5 Refer B31.3- table 341.3.2..

### **Acceptance criteria for clustered pore for ASME B 31.3 ...**

LANLEngineering Standards Manual ISD 341-2 Chapter 13, Welding & Joining Section WFP 2-01 – Welding Fabrication Procedure Rev. 1, 10/27/06 Attachment 2, ASME B31.3, “Process Piping”  
Acceptance Criteria Page 2 of 4 1.3

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Progressive sampling for radiographic examination of welds shall be in accordance with Exhibit 1. WELD REINFORCEMENT TABLE

## **1.0 ACCEPTANCE CRITERIA FOR COMPLETED WELDS**

ASME B31.3-2006 (Revision of ASME B31.3-2004) Process Piping ASME Code for Pressure Piping, B31 AN AMERICAN NATIONAL STANDARD Three Park Avenue • New York, NY 10016

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